

# 5xxx Series 3/64" (1.2 mm) and 1/16" (1.6 mm) AccuPak Setup Instructions



1: Open the box



2: Fold the plastic bag



3: Remove the steel bar



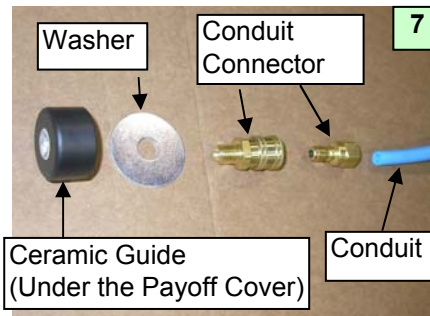
4: After the steel bar removal



5: Pull the wire **inside** the plastic ring



6: Put the Payoff Cover on top of the box



7: Use the Proper Payoff Kit parts  
**Payoff Kit # K2860-1**



8: Take the **Ceramic Guide** from  
**Payoff Kit # K2860-1**



9: Place the Ceramic Guide under  
the Payoff Cover



10: Take the **Washer** from  
**Payoff Kit # K2860-1**  
and place the Washer  
on top of Payoff Cover



11: Take the Conduit Connector  
(female) from  
**Payoff Kit # K2860-1**  
and assemble it according to  
the picture.



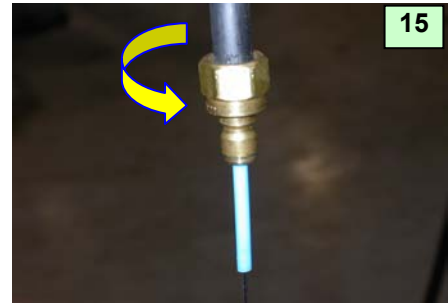
12: Take the Plastic Liner and the  
male Conduit Connector from  
**Payoff Kit # K2860-1**



13: Put the Plastic Liner **into** the male Conduit Connector



14: Plastic Liner inside the male Conduit Connector



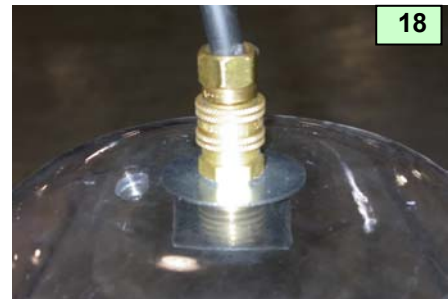
15: Thread the male Conduit Connector to the Conduit



16: Conduit is now assemble with the male Conduit Connector and the Plastic Liner



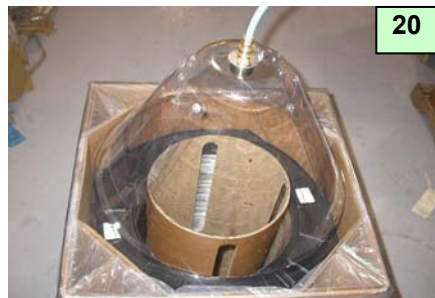
17: Assemble male and female Conduit connectors



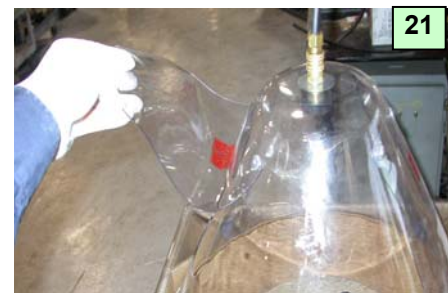
18: Assembled male and female Conduit Connectors



19: Plastic Liner in Ceramic Guide



20: Assembled box



21: Open the flap window of the Cover



22: Grab the wire



23: Feed the wire **through** the Ceramic Guide



24: Keep feeding the wire to conduit until the wire reaches your feed rollers