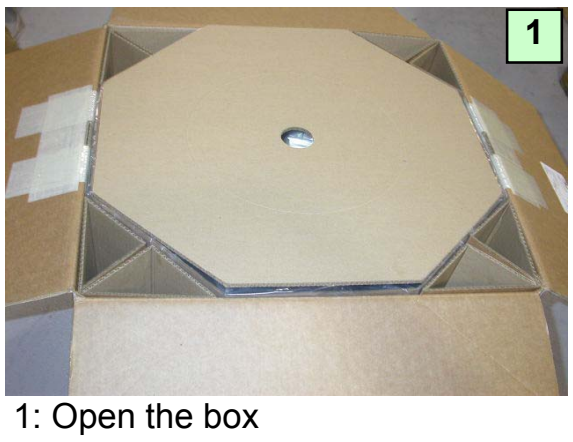
4xxx Series 1/16" (1.6 mm) 1.6 mm AccuPak Setup Instructions



1: Open the box

2: Remove the octagonal pad

3: Fold the plastic bag

4: Wire is twisted around steel bar

5: Untwist the wire

6: Lift up the Rubber Band

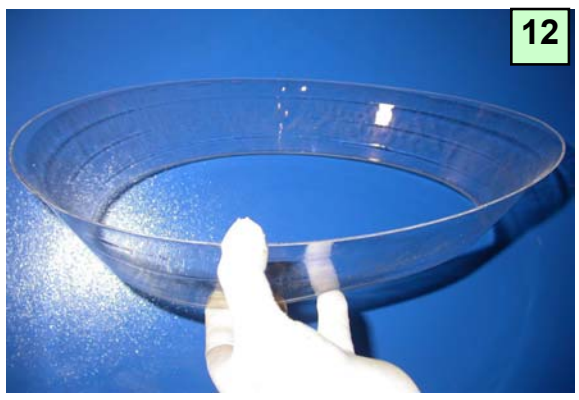
7: Remove the Steel Bar carefully

8: Do not damage The Paper Core

9: Remove the Transport Ring

10: label on the Transport Ring

11: After removal of Transport Ring



12: Take the Inverted Plastic Cone (IPC) from

Payoff Kit # K2859-1

13: Place the Inverted Plastic Cone (IPC) around the core on the wire stack's inner edge

14: The IPC sits on wire stack's inner edge (and around the core)

15: Take the Payoff Brush from

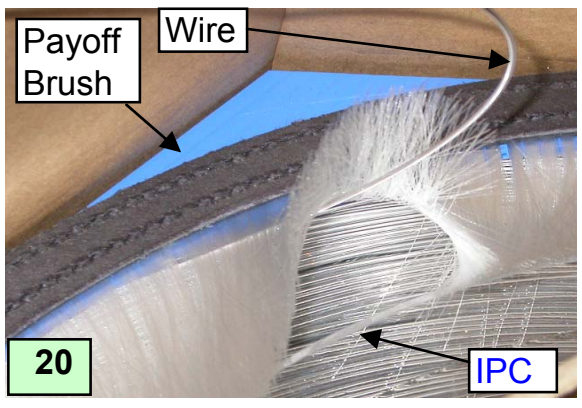
Payoff Kit # K2859-1

16: Place the Payoff Brush around the IPC

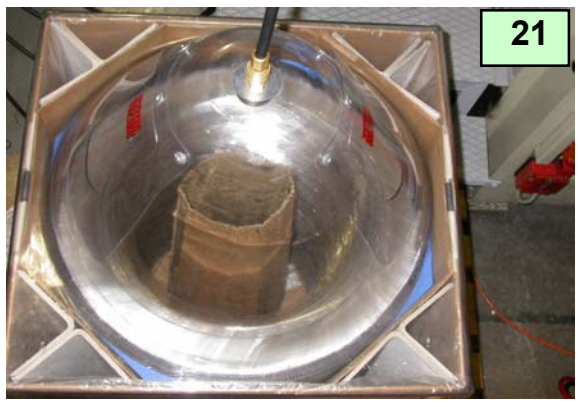
17: The Payoff Brush around the IPC

18: Pull the wire **between** the IPC and the Payoff Brush

19: Wire is pulled **between** the IPC and the Payoff Brush



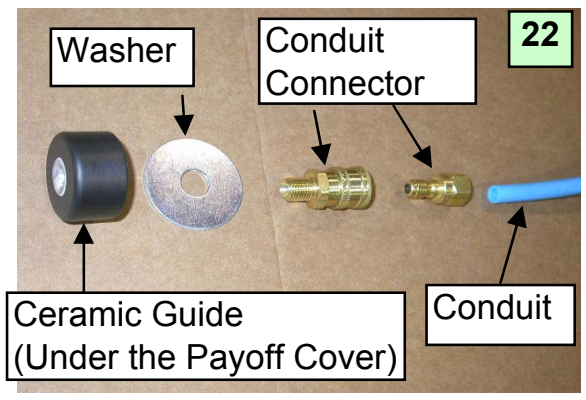
20: The Wire comes **through** the bristles of the Payoff Brush



21: Take the **Payoff Cover** from

Payoff Kit # K2859-1

and Place the Payoff cover on top of the box



22: Use the Proper Payoff Kit parts

Payoff Kit # K2859-1

23: Take the **Ceramic Guide** from

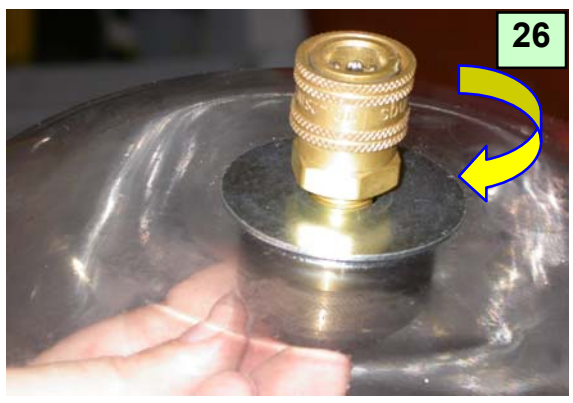
Payoff Kit # K2859-1

24: Place the Ceramic Guide under thePayoff Cover

25: Take the **Washer** from

Payoff Kit # K2859-1

and place the Washer on top of PayoffCover



26: Take the Conduit Connector (female) from

Payoff Kit # K2859-1

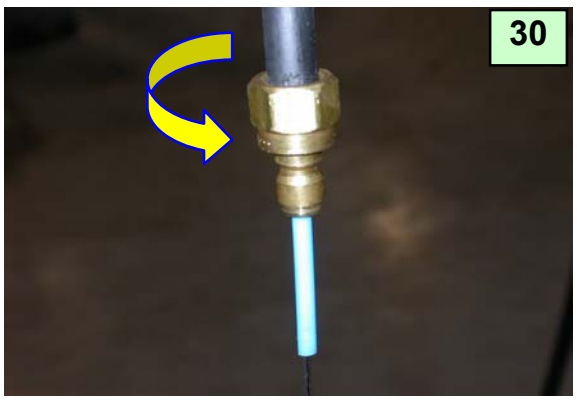
and assemble it according to the picture 26.

27: Take the Plastic Liner and the male Conduit Connector from

Payoff Kit # K2859-1

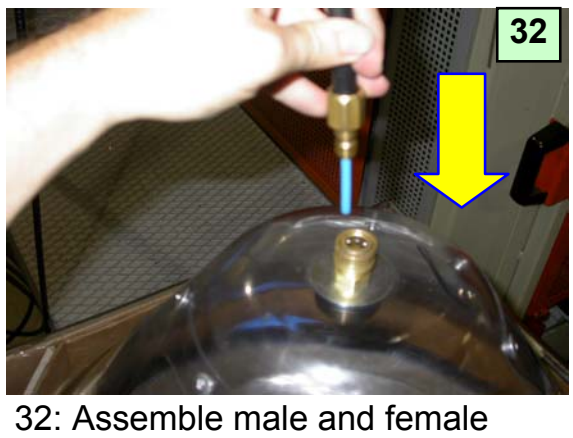
28: Put the Plastic Liner **into** the male Conduit Connector

29: Plastic Liner inside the male Conduit Connector

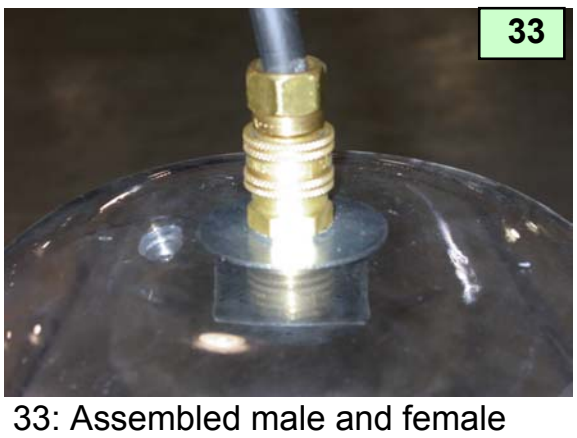


30: Thread the male Conduit Connector to the Conduit

31: Conduit is now assemble with the male Conduit Connector and the Plastic Liner

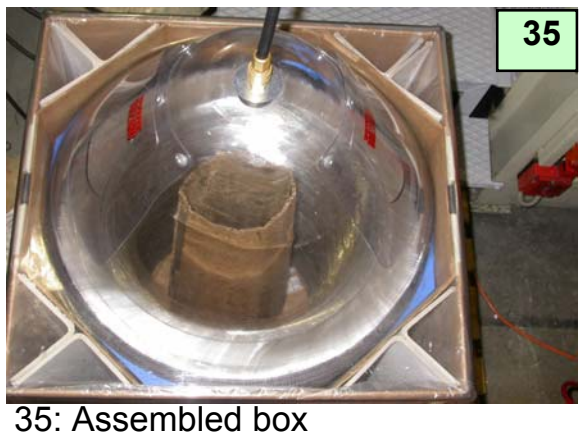


32: Assemble male and female Conduit connectors

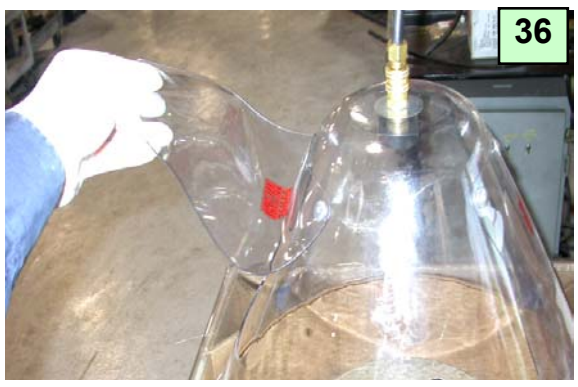


33: Assembled male and female Conduit Connectors

34: Plastic Liner in Ceramic Guide



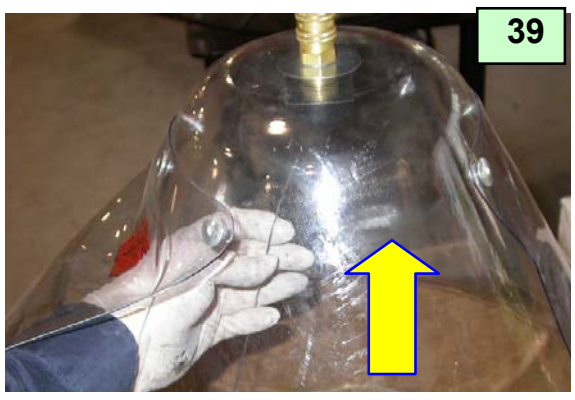
35: Assembled box



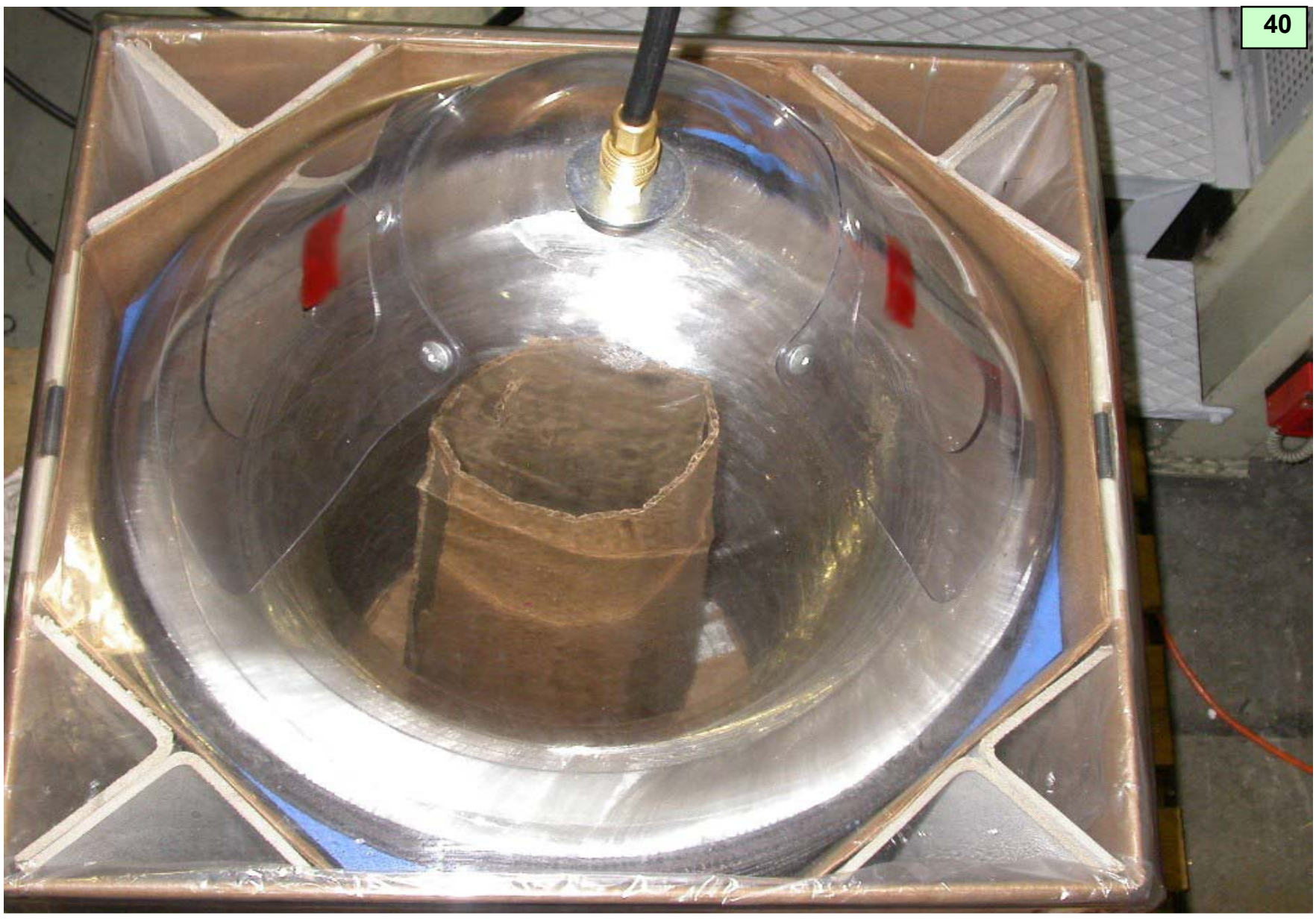
36: Open the flap window of the Cover

37: Grab the wire

38: Feed the wire **through** the Ceramic Guide



39: Keep feeding the wire to conduit until the wire reaches your feed rollers



40: 4xxx Series 1/16" (1.6 mm) AccuPak